

ALL SS SANITARY PRESSURE GAUGE

DIAPHRAGM TYPE (50 mm & 63 mm)





SPECIAL FEATURES

- STAINLESS STEEL CASE & MEASURING SYSTEM
- LASER WELDED DIAPHRAGM
- DRY OR LIQUID FILLED
- DIAPHRAGM SEAL INTEGRALLY BUILT WITH GAUGE.
- REDUCES THE EFFECT OF VIBRATION / PULSATION
- POLISHED DIAPHRAGM PROVIDES BEST HYGIENE FACTOR
- STANDARD FOLLOWED EN 837-3

APPLICATIONS

THESE INSTRUMENTS ARE DESIGNED FOR SANITARY, FOOD, PROCESS & PHARMACEUTICAL & PAINT INDUSTRY. BACTERIAL & FUNGAL ACCUMULATES WHICH CONTAMINATE THE PROCESS ARE ELIMINATED.

THE MIRROR FINISHING OF THE COMPONENTS ASSURES THE BEST HYGIENE.



STANDARD VERSION: 50 mm & 63 mm

Accuracy : ±1.6% of F. S.

Ambient temperature : 10 to 60°C

Process temperature : 10 to 150°C

Operating pressure range : 75% of Scale Value

Over pressure limit : 130% of Scale Value

Case & Bezel : AISI 304 SS (Polished) (Bayonet Type)

 Socket
 : AISI 316 SS

 Bourdon
 : AISI 316L SS

 Movement
 : AISI 304 SS

 Body
 : AISI 316 SS

Joints : Tig Argon Arc Welding
Diaphragm : AISI 316L SS (Polished)
Sanitary Seal : 11/2" size in AISI 316 SS

(Without clamp, Gasket & Mating part)

Protection : IP 65

Dial : Aluminum, black graduation on white background

Pointer : Aluminum, black coloured, fixed

Window : Plexi Glass
Gasket : Silicon rubber
Filling Plug : Neoprene
Sealing Fluid : Glycerin

DRY BUT FILLABLE VERSION (OPTION FG)

Fillable Dampening Liquid Glycerine 99.7%
Ambient Temperature Maximum 65°C
Process Temperature Maximum 65°C

Other Features : Refer Specification of Standard Version

GLYCERINE FILLED VERSION (OPTION PY)

Accuracy : ±1.6% of F. S.

Process Temperature : Maximum 65°C

Ambient Temperature : Maximum 65°C

Window : Plexi Glass

Dampening Liquids : Glycerine 99.7%

Dampening Liquids: Glycerine 99.7%Other Features: Refer Specification of Standard Version

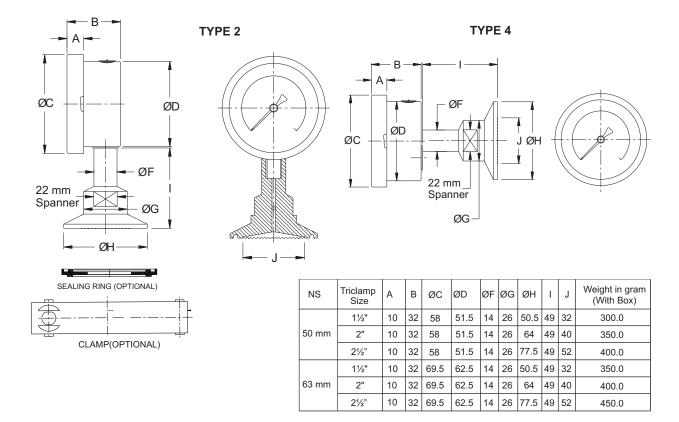
Temperature effect: The variation of indication caused by effects of temperature is to be calculated by below formula; which is to be added in the specified accuracy while measurement: Formula: $\pm 0.08 \times (t2 - t1) \%$ of F. S.

where t1 = reference temperature (+20°C) and t2 = ambient temperature in °C.



DIMENSIONS - STANDARD VERSION





Notes: • Drawings are not to scale. • All Dimensions are in mm. • NS = Nominal Size.

RANGE TABLE

Note: Waaree offers National / International Scales like kPa, MPa, bar, psi, kg/cm² & Dual Scale like kPa with psi, kPa with bar, bar with psi or Equivalent scales as per the requirement can be provided on request. Following are the example tables for kg/cm² with psi scales.

PRESSURE RANGE

RANGE (PSI with kg/cm²)			
psi	kg/cm²	psi	kg/cm²
0/30	0/2	0/300	0/20
0/60	0/4	0/400	0/28
0/100	0/7	0/500	0/35
0/150	0/10	0/600	0/40
0/220	0/16		

COMPOUND RANGE

RANGE (mmHg with kg/cm² & inHg with psi)				
mmHg with kg/cm²	inHg with psi	mmHg with kg/cm²	inHg with psi	
-760/2	-30/ 30	-760/10	-30/ 150	
-760/4 -760/7	-30/60 -30/100	-760/14 -760/20	-30/200 -30/300	



DIAPHRAGM TYPE (50 mm & 63 mm)



HOW TO ORDER	Examp
BASIC MODEL	AX
CODE	AY
NOMINAL SIZE C	
TYPE OF MOUNTING 50 mm 63	nm X
2 DIRECT BOTTOM ENTRY 4 DIRECT	ENTER BACK ENTRY X
SANITARY SEAL (FOR 1" SIZE SANITARY SEAL, CONSULT FACT	RY FOR DRAWING, PRICE AND DELIVERY.)
YN 1 ½"SANITARY SEAL IN AISI 316 SS (Standard) YP YO 2"SANITARY SEAL IN AISI 316 SS	2 ½"SANITARY SEAL IN AISI 316 SS
BODY	
CL AISI 316 SS (Standard) CM AISI 316L SS	XX
DIAPHRAGM	
JJ AISI 316L (Standard)	XX
FILLING FLUIDS	
	OOD GRADE OIL [-20 to 140 °C / -4 to 284 °F]
JG LIQUID PARAFFIN [10 to 200 °C / 50 to 392 °F]	
CLAMP	
ZO 1 ½" CLAMP IN AISI 304 ZQ 2½" CLAI ZP 2" CLAMP IN AISI 304	IP IN AISI 304 SS
GASKET (SEALING RING)	
,	ON GASKET
FY 2" SILICON GASKET	XX
BOTTOM MATING PART	
KB 1 ½" SANITARY SEAL IN AISI 316 KD 2 ½" SAN	TARY SEAL IN AISI 316
C 2" SANITARY SEAL IN AISI 316	***************************************
END CONNECTION OF BOTTOM MATING PART (* Bore s	ze will be 8 mm)
3BM 3/8" BSP (M)* 4NM ½" NPT (M)*	5MM M33 x 1.5 (M) XX
4BM ½" BSP (M)* 4ZB ½" PIPE (M) (Plain End	5BM 3/4" BSP (M)
RANGE	0/10
REFER RANGE TABLE	kg/cr
OPTIONAL EXTRAS	kg/Cl
OU CUSTOM DESIGNED DIAL	Z SHATTERROOF / SAFETY CLASS
RH CUSTOM DESIGNED DIAL R GG OXYGEN SERVICE (FOR DRY VERSION) R	SHATTERPROOF / SAFETY GLASS TOUGHENED GLASS XX
PS AISI 316 SS CASE & BEZEL S	
PW FIVE POINT CALIBRATION CERTIFICATE F	
PY DAMPENING LIQUID GLYCERINE FILLED T	
SH MATERIAL TEST CERTIFICATES*	ELECTRO POLISHED CASE & BEZEL
SQ CASE WITH ROLLING TYPE BEZEL#	

^{*} MATERIAL TEST CERTIFICATES WILL BE PROVIDED FOR WETTED PARTS ONLY WITH CHEMICAL COMPOSITION TESTING. FOR OTHERS, PLEASE CONSULT FACTORY.

FOR OTHER OPTIONAL ITEMS, PLEASE CONTACT FACTORY FOR DELIVERY AND MINIMUM QUANTITY OF ORDER.

Note: Specifications and dimensions given in this product catalogue represents the state of engineering at the time of printing.

Modifications may take place and materials specified may be replaced by others without prior notice.



FOR MOUNTING TYPE 4 ONLY